

Assembly Instructions for #30DD2U Double Door 2-Plex



Inventory: The #30DD2U consists of (1) #DD30 double door (3) #130 panels (with fold down clips attached), (1) #F22W 2'x2' pre-drilled floor (2) #LC locking casters (2) #NLC non-locking casters (1) #F22 middle floor (1) #124C lid (top) (20) #200 panel hinge clips (16) #250 floor divider clips (8) #FDC fold down clips (4) #CWC caster wheel clips **Note: Please make sure your entire inventory is complete.*

Step 1: Assemble the wheels onto the #F22 pre-drilled floor. Follow the 'pre-drilled floor and wheels' instructions enclosed with this shipment. After the wheels and floor are assembled unwrap the panels and stretch them out around the floor.

Step 2: Open the bottom door by unsnapping the (2) #200 panel clips, and swing the door open. Raise the bottom left corner up until the door section is parallel and even with the floor pipe. Snap on a #250 floor divider clip on each side of the door's opening to the floor's pipe. Next, move to the left and snap on (2) #250 floor divider clips to the adjoining panel and the floor - between the 1st and 2nd bars from either side of the panel. (See figure 1 below). Continue with the remaining panels.

Step 3: On the panels inside the unit are #FDC fold down clips (2 per panel). 'Fold down' these clips flat. Place the middle floor on them with the pipe side up (flat side down). Snap a #250 floor divider clip on the center of each panel to the

floor (See *figure 2 below*). On the door panels place a #200 panel clip on either side of the door where it opens.

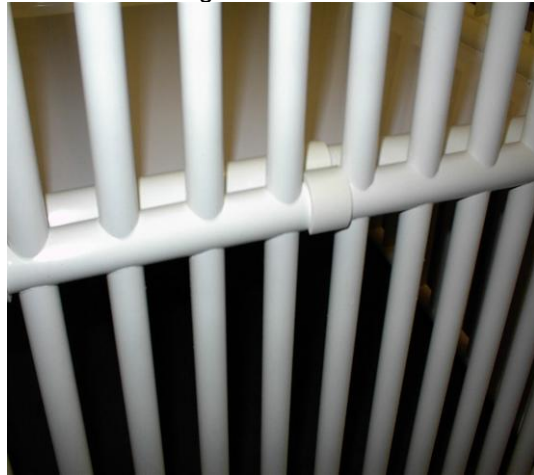
Step 4: Place the lid on top of the unit and snap the (8) #200 clips to the enclosure.

Congratulations! You are now ready to use your Rover Company #30DD2U 2-Plex enclosure.

Fig. 1



Fig. 2



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