

Assembly Instructions for #30DD4U Double Door 4-Plex



Inventory: The #30DD4U consists of (2) #DD30 double door (4) #130 panels (with fold down clips attached) (1) #F24W pre-drilled floor (3) #LC locking casters (3) #NLC non-locking casters (1) #F24 middle floor (2) #15D dividers (1 large and 1 small) (1) #148C lid (top) (30) #200 panel hinge clips (32) #250 floor divider clips (12) FDC fold down clips (6) CWC wheel clips

***Note: Please make sure your inventory is complete.**

Step 1: Assemble the wheels onto the #F24W pre-drilled floor. Follow the 'pre-drilled floor and wheels' instructions enclosed with this shipment. After the wheels and floor are assembled unwrap the section labeled 'left section' and stretch it out, wrapping it around the floor and wheels.

Step 2: Open the bottom door of the left section by unsnapping the #200 pane; hinge clips, swinging the door open. Raise the bottom left corner up until the door section is parallel and even with the floor pipe. Snap on a #250 floor divider clip on each side of the door's opening to the floor's pipe. Next, move to the left and snap on (2) #250 floor divider clips to the adjoining panel and the floor - between the 1st and 2nd bars from the sides of the panel. (See figure 1 below). Continue with the remaining panels. Finally, take the section labeled 'right section' and repeat the above procedure. ***Note: The two sections will be joined together later.**

Step 3: Take the short divider and place it in the middle of the unit where the two sections meet, sandwiching it between the two sections. The divider notches will go on the bottom. Next, take (2) #250 floor clips and connect the two sections together, snapping the clips near the top and bottom - (See *figure 2 below*). Do this to both the front and back of the enclosure.

Step 4: On the panels inside the unit are fold down clips (2 per panel). 'Fold down' these clips flat. Place the middle floor on them with the pipe side up (flat side down). Snap a #250 floor divider clip on the center of each panel to the floor (See *figure 3 below*). On the door panels place a #250 floor divider clip on either side of the door where it opens. Place the tall divider in the middle of the unit and sandwich it between the two sections in the same manner as step 3, making sure to connect the #250's near the top and bottom of the door panels.

Step 5: Place the lid on top of the unit and snap the (12) #200 panel hinge clips to the enclosure.

Congratulations! You are now ready to use your Rover Company #30DD4U 4-Plex.

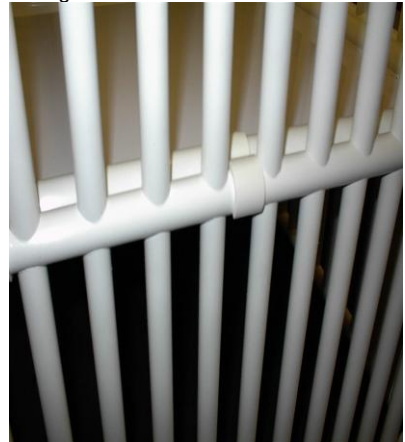
Figure 1



Figure 2



Figure 3



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