

## **Assembly Instructions for #30DDPP Puppy Play Pen**



**Inventory:** The #30DDPP consists of (1) #DD30 double door (5) #130 panels (with fold down clips attached) (1) #F24W pre-drilled floor (3) #LC locking casters (3) #NLC non-locking casters (1) #F24 middle floor (4) #90 corner stabilizers (2) #180 straight stabilizers (18) #200 panels clips (24) #250 floor divider clips (12) FDC fold down clips (6) CWC caster wheel clips (1) #24DPK designer puppy keeper. The #CSC capped sun breeze cover is optional.

**\*Note:** *Please make sure your inventory is complete.*

**Step 1:** Assemble the wheels onto the #F24W pre-drilled floor. Follow the 'pre-drilled floor and wheels' instructions enclosed with this shipment.

**Step 2:** After the floor is assembled, stretch out the enclosure and place it around floor in the shape of a 2' x 4' unit. The enclosure will already be snapped together with the #200 panel clips. Don't connect the door panel to the panel on its right. This will be done after the enclosure is assembled to the floor.

**Step 3:** Connect the enclosure to the floor by the first lifting the bottom of the panel to the left of the door so that it is even with the floor pipe. Snap on (2) of the #250 floor divider clips on the panel's bottom bar to the floor pipe (at both ends of the panel between the first and second bars either end) (See figure 1) Moving left to the next panel lift it up and snap on (2) #250 floor divider clips in similar manner. Continue to the left with the rest of the panels. You may now connect the door and the panel to its right together by snapping on the #200 panel clips. Attach the door to the floor by connecting the #250 floor divider clips to the outer openings of the door panel (1 #250 on either side of the door opening) Walk around the attached enclosure and "even-up" any sagging panels.

**Step 4:** The enclosure is shipped with fold down clips on the inside panels. 'Fold down' these clips flat. Place the middle floor (flat side down) on these clips, making sure that the floor is seated evenly around the enclosure (See figure 3 below). Snap on (1) #250 floor divider clip in the middle of each panel to the floor (See figure 1 below). Continue until all the #250 floor clips are in place.

**Step 5:** Attach the stabilizers to the top of the enclosure.

**Congratulations!** You are now ready to use your Rover Company #30DD4U Puppy Pen

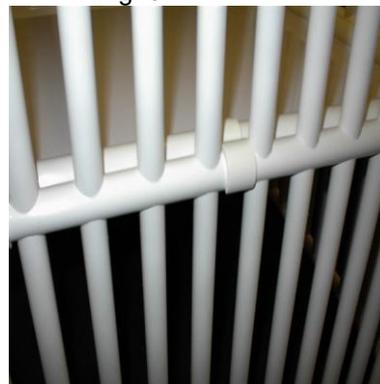
Fig. 1



Fig. 2



Fig. 3



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