

## **Assembly Instructions for Kali-Ko Kastle #K646W**



**Inventory:** The Kali-Ko Kastle #K646W consists of (9) #C72 72" high panels (with FDC fold down clips attached) (1) #CD72 72" high single door panel (2) #F24 shelves (1) #F26 shelf (2) #F26W pre drilled floor (4) #S31 shelf support braces, (2) #C72C lids (top) (with (66) #200 panel clips (13) #250 floor divider clips (3) #175 door clips (3) #LC locking casters (3) #NLC non locking casters (6) #CWC caster wheel clips. The panels will already have been snapped together.

***\*NOTE: Please make sure your inventory is complete!***

**Step 1:** Unwrap the sections, placing them where described, and stretch out the panels in the shape of a 4' x 6' enclosure, making sure the #CD72 door is in the middle of one #C72 side of the enclosure. Connect the sections together by snapping the #200 panel clips to the adjoining sections. **DO NOT** connect the door panel with the panel to its right yet.

**Step 2:** With the #CD72 door panel open step inside the enclosure and 'fold down' all the FDC fold down clips around the perimeter of the enclosure. Next, take a #F24 shelf and place it to the left on the fold down clips which are 2/3 of the way up the enclosure. Place the shelf with the flat side up, and let the pipe rest on the #FDC fold down clips. Secure in place by snapping on (8) #250 floor divider clips (2 per 2 ft. section); snapping them to the shelf's pipe and the panel's center bar. Place the #250 floor divider clips underneath and inside of the #FDC clips. (See figure 1 below of the underside of the shelf.) Place the next #F24 shelf on the #FDC fold down clips to the right and secure in the same manner. The last #F26 shelf will go 1/3 of the way up on the back panels of the enclosure

**Step 3:** Secure the shelves in place with the #S31shelf support braces. The #F24 shelves will have (1) #S31 support brace attached, and the #F26 shelf will have (2) #S31. The single braces for the #F24 shelves will go approximately in the center of the shelf, and the (2) #S31 braces for,

fig. 1

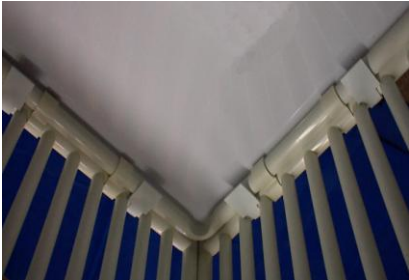


fig. 2

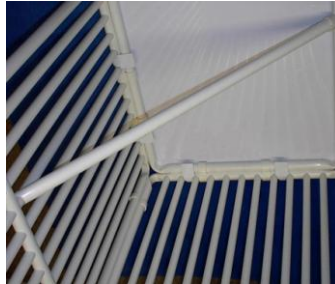


fig. 3



The #F26 shelf will go approximately 2 ft. to the left and right of the center. Snap on the #S31 braces with the 'cap' connecting to the shelves outside pipe and the angled part of the brace connecting to the lower panel. Secure as shown in figure 2 (also shown from the underside of the shelf).

**Step 4:** Place the #C72C (lid) by setting the lid panels on top of the enclosure, making sure the #200 panel clips are facing down. Walk around the enclosure, snapping the #200 panel clips on as you go around. Make sure the lid is centered, and 'even-up' any sides that are sagging.

**Step 5:** If you purchased floors they will consist of (2) #F26W floor. Place the floors in the enclosure with the pipe side up (flat side down) and attach (4) #250 floor divider clips where the floors come together, spacing the clips evenly apart. Next, take (10) #250 floor divider clips and attach one per 2 ft. section of enclosure panel, attaching the clip in the center of the panel to the floor's pipe (see figure 3). You do not have to clip the floor to the enclosure (for ease of sliding the floor out for cleaning), however the enclosure is more stable with the floor attached. The door panel may now be connected with the panel to its right.  
\*. Please follow the "pre-drilled floor and wheel instructions" enclosed with this unit.

**\*NOTE: An enclosure should never be used outside without a floor attached.**

**Congratulations!** You are now ready to use your Kali-Ko Kathouse #K646W enclosure.

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